



Product Data Sheet

ONE PACK STABILIZER (FLAKES)

Product Description :

It is a homogenous mixture of metallic stearates, waxes, basic lead stabilizers and antioxidants produced by Insitu method, It avoid weighing and mixing of individual stabilizers which reduces the weighing error and too much inventory of various stabilizers & lubricants. One bag type production, easy and convenient It has a good balance of internal and external lubrication,

Chemical Composition :

Homogeneous mixture of metallic stearates, lead stabilizer, waxes & antioxidants

Technical Specification :

Appearance	:	Off White Flakes
Bulk Density	:	400-550 g/l
Dropping Point	:	90-110°C
Free fatty Acid	:	0.5 % max
Volatile Matter	:	0.5% max

Grades & Application

Grade	PbO %	PHR	Application/ Remark	
L- 3050	34-36	1.8-2.0	All types of Rigid and semi flexible PVC extrusion. Best suited	
			for Column pipe, ISI pressure pipes and profiles & electric	
			conduits pipe. Adequate lubrication with antioxidant	
L-3185	27-29	2.2-2.5	All type of Rigid PVC Extrusion. Best suited for pipes. Sufficient	
			lubrication with antioxidant. No need to add extra lubricants	
L-3186	26-28	2.2-2.5	All type of Rigid PVC Extrusion. Best suited for pipes. Adequate	
			lubrication. No need to add extra lubricants	
L-3187	26-28	2.2-2.6	Economical one pack pipes with higher filler. Extra lubrication	
			needed as per filler level	
L-3188	22-23	2.4-2.6	All type of Rigid PVC Extrusion. Best suited for pipes. Adequate	
			lubrication. No need to add extra lubricants	
L- 4005	18-19	2.5-2.8	Economical one pack pipes with high lubricants to	
			accommodate higher filler .	
L-4050	31-33	2.2 / 6.5	Specially designed One pack for quality pipes, window profiles and doors	
L-4080 30-32	2.2-2.4	Specially designed One pack for quality pipes, window profiles		
			and doors	
L-4070	32-33	2.2-2.4	Specially designed One pack for quality pipes, window profiles	
			and doors	
L-4060	40-42	4-5	Specially designed for wood reinforced PVC extrusion for	
			Profiles & doors	

STORAG

ONE PACK STABILIZER has long storage life if kept cool and dry. Indoor storage is recommended, Store in cool, dry, ventilated place. Keep away from heat and sources of ignition. Do not breathe dust. Avoid contact with eyes.

PACKING

ONE PACK STABILIZER is available in 25 kgs HDPE Bag

SAFETY & ENVIRONMENTAL INFORMATION

Avoid contact with skin, eyes and clothing: may cause irritation. Wear protective safety glasses. Use personal protective equipment. Ensure adequate ventilation. Avoid dust formation. Remove all sources of ignition. Do not breathe vapors/dust. do not allow material to contaminate ground water system. Do not let product enter drains.

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